

TPM CIRCLE NO :- 4	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME :oil pump	LOSS NO. / STEP								
DEPT : Assly-	RESULT AREA	P	Q	DEF :- A		C	D	S	M

CELL :-A381	CELL NAME :-Oil pump	MACHINE / STAGE- Rotation	OPERATION:- Free rotation
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**KAIZEN THEME :** To prevent rotation jam defect.

**IDEA :-** To provide Bush at Assembly Rotation Stage

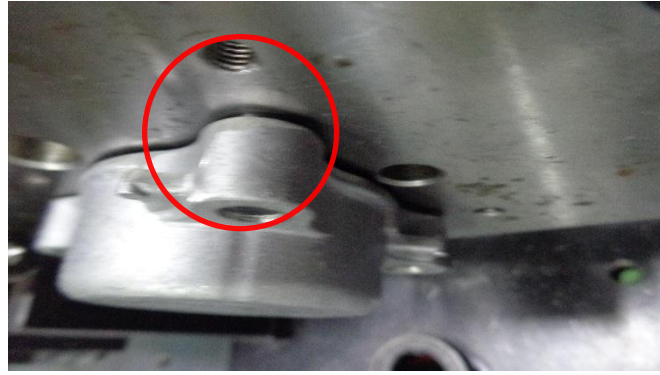
**WIDELY/DEEPLY:-**

**COUNTERMEASURE; :-** To provided guide bush in free rotation fixture for ng job arrest in process.

**PROBLEM / PRESENT STATUS :-** A381 rotation jam at customer end.

**BEFORE**

**AFTER**



<b>BENCHMARK</b>	04
<b>TARGET</b>	0
<b>KAIZEN START</b>	23.07.14
<b>KAIZEN FINISH</b>	24.07.14

**TEAM MEMBERS :-**

Dilip  
Nitin

**BENEFITS :-** To reduce rejection

**KAIZEN SUSTENANCE**

**WHAT TO DO:** Add Daily Monitoring Sheet

**HOW TO DO:**Visuale inspection

**FREQUENCY :**Start Of the Shift

**WHY ANALYSIS :-**

- Why :-**Rotation jam
- Why:-** Rotor stuck with body
- Why :-**Body CD Out
- Why :-**No arrest in process

**RESULT :-**



**ROOT CAUSE :-** No arrest in process

**REGISTRATION NO. & DATE:** 23.07.14

**REGISTERED BY :-** Dilip , Nitin

**MANAGER'S SIGN :-**Anil Shende

**SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT**

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
	NA			